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D3544-041
Job Sheet 186604



Part No: D3544-041

Job Qty: ~~30~~ ea *55 SB*

Part Name: Clamp



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/18/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 06-08-29 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		<i>Smf</i>
100	Brake NC	30 pcs		11/30/18	0.00	5.00	Brake NC 1		<i>Smf</i> DAS
110	QC	30 pcs		11/30/18	0.00	0.00	QC5		NOV 26 2018 68
120	Packaging	30 pcs		11/30/18	0.00	0.00	Packaging3-1	<i>57 572</i>	NOV 26 2018 9-89
130	QC21-SA	30 Ea		11/30/18	0.00	0.00	QC21		DAS 21 9-89 NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182	Heat Shrink	17.5500 pcs (.585 ea)	90-Start up Operation	<i>5155059</i>
D2947	Clamp	30 Ea (1 ea)	90-Start up Operation	<i>5104073 X13</i> <i>5107998 X12</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182	18	156	0
	D2947	30	25	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 8:22 AM Dart.lajeunesse.marie



Container No: S131354



Part: D3544-041

Job No: 186604

Serial No/Batch: S131354

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 11/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					